

Work Order ID 148256

Thursday, July 07, 2016 11:07:07 AM

148256

Page 1

Item ID: D2369-1

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Locator Plate

Start Date: 6/23/2016 Start Qty: 4.00

4

Cust Item ID:

Required Date: 6/27/2016 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan: 

Date: _____

Tooling: _____

Date: _____

Run Start ***NR1***

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop ***NR2***

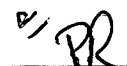
Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D2369

B



100

0.03

100

FLOW WATER JET

Waterjet

Memo

0.07

FLOW CNC Waterjet

1-Cut as per Dwg D2369

Dwg Rev: BProg Rev: B

2-Deburr if necessary

2016/08/12

110

0.00

110

QC

QC2- Inspect parts off machine FAI/FAIB

Memo

0.01

Quality Control

PR 2016/08/12

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Accept

Setup Start *NS1*

Stop *NS2*

4

Cust Item ID:

Start Date: 6/23/2016 **Start Qty:** 4.00

Required Date: 6/27/2016 **Req'd Qty:** 4.00

4

Customer:

Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

**Insp.
Stamp**

QC8- Inspect parts - second check

0.00

120

0.01

OC

Memo

Quality Control

AUG 18 2016

Identify as per dwg & Stock Location:

0.00

130

0.01

Packaging

Memo

Packaging

DAS
6
9-89

AUG 18 2016

QC21- Final Inspection - Work Order Release

0.00

140

0.07

OC

Memo

Quality Control

**DAS
21
9-89**

AUG 10 2016

DAS
21
9-89

AUG 19 2016

Picklist Print

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Page 1

Work Order ID: 148256

148256

Parent Item: D2369-1

D2369-1

Parent Item Name: Locator Plate

Start Date: 6/23/2016

Required Date: 6/27/2016

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev A Removed from 9 Digit 05-12-05 JLM
IPP Rev:B now water jet 07-12-11 DD IPP REV:C
13.05.21 AS PER DWG REV.B VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M5052H32S.040		Purchased		No		100	sf	82.5376	1.354	5.701053			

M5052H32S 040

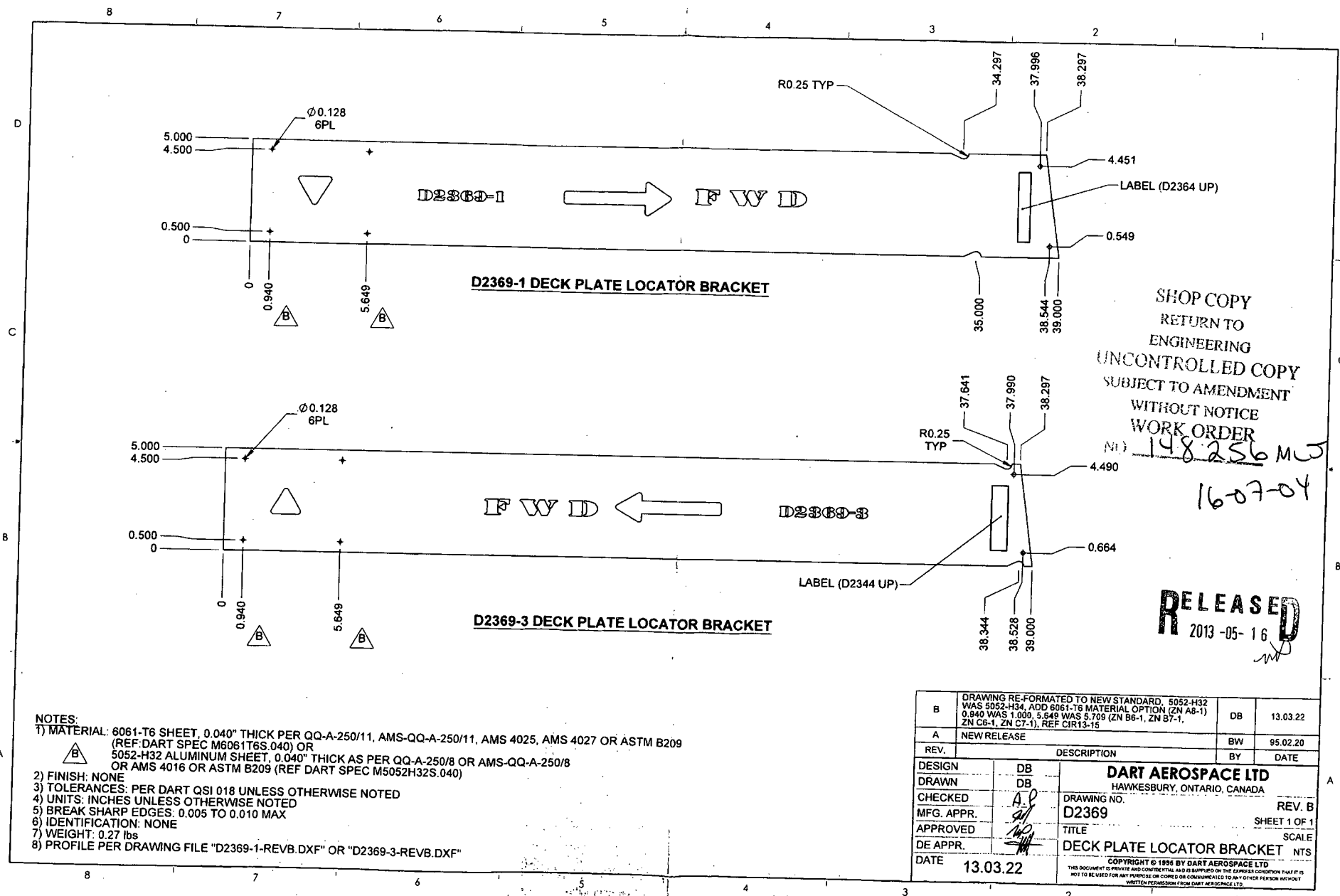
5052-H32 .040 Sheet

PK 2016/07/12

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT022	15.2	
m134774	15.2	5.6
MAT023	67.3376102	
m129530	4.0984	
m132546	0.7255262	
m133550	24.7	
m1342217	5.813684	
m134824	32	

FIRST ARTICLE INSPECTION CHECKLIST

Rev	Date	Change	Revised by	Approved
A	04.06.25	New Issue P/O D350-616-015	KJ/JLM	
B	13.06.27	Dimensions revised per Dwg Rev B	KJ	



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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

148256 MJS
1607-04

RELEASED
2013-05-16

B	DRAWING RE-FORMATTED TO NEW STANDARD, 5052-H32 WAS 5052-H34, ADD 6061-T6 MATERIAL OPTION (ZN A8-1) 0.940 WAS 1.000, 5.649 WAS 5.709 (ZN B6-1, ZN B7-1, ZN C6-1, ZN C7-1), REF CIR13-15	DB	13.03.22
A	NEW RELEASE	BW	95.02.20
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D2369 TITLE DECK PLATE LOCATOR BRACKET SCALE NTS COPYRIGHT © 1996 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DRAWN	DB		
CHECKED	A.P.		
MFG. APPR.	W.C.		
APPROVED	W.C.		
DE APPR.		REV. I OF SHEET 1 OF 1 SCALE	
DATE	13.03.22		